

# COURTLAND TOWNSHIP, MI

**WASTEWATER SYSTEM** 

**ASSET MANAGEMENT PLAN** 

Prepared by:



Project No. 216175 October 5, 2018

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### I. Executive Summary

Courtland Township received a SAW grant in 2013 and was able to collect information about its wastewater system. The information collected was used to make an inventory of the existing wastewater system in the Township. The wastewater system is comprised of manholes, gravity sewer pipe, laterals, submersible pump stations, grinder pump stations, house grinder pumps, force mains, cleanouts, and valves. These components are operated and maintained by Main-Tech Services, the system's contract operator. The replacement value of the assets in the system is \$11.4 million. As part is this study, an analysis was performed to assess what level of service this system provides. Using visual and televised inspection methods, many of the wastewater system assets in the Township were given a condition rating. Assuming all structures not inspected are in good condition, the results show that 3.5% of the sewer system is in poor condition, 7.5% is in fair condition, and 89.0% is in good condition. Using this condition rating, a capital improvement plan (CIP) was created. This considers both the likelihood and consequence of failure of each asset. The CIP proposed approximately \$76,000 of work in the next 1-3 years, \$78,000 in 3-5 years, \$112,000 in 5-10 years, \$54,000 in 10-15 years, and \$64,000 in 15-20 years. Based on the revenue structure used by the Township, these improvements should be accomplished within the time frames specified.

### II. Introduction

Courtland Township owns a wastewater system surrounding Myers Lake, Little Myers Lake, Brower Lake, and Little Brower Lake and extending into adjacent subdivisions. The system receives about 82,000 gpd of water in the summer and about 72,000 gpd in the winter and serves about 300 homes. The wastewater works its way south through a series of gravity pipes, pump stations, and force mains until it is ultimately discharged to the North Kent Sewer Authority. The Township was awarded a Stormwater, Asset Management Plan, and Wastewater (SAW) Grant in 2013 which it used to locate, inspect, and inventory its wastewater system. The project total cost was \$67,258. The Township received a grant of \$60,532 and matched 10% at \$6,726.

The work began with making a GIS map of the system based on construction record drawings and aerial images. Next, much of the sewer and many of the manholes constructed before 1993 were inspected to give a representation of the system's condition. All the inspection data was compiled into the GIS map. The map shows all sanitary manholes, gravity pipes, pump stations, grinder pump stations, house grinder pumps, force mains, clean outs, and air release valves. Each asset has attributes stored in the map such as pipe length, material, condition, year installed, etc. The map was used to organize all information collected throughout the study. The map was provided to the Township for reference and to aid in future projects.

### III. Asset Inventory

Courtland Township has a wastewater system consisting of force main, gravity sewer, laterals, manholes, submersible pump stations, grinder pump stations, house grinder pumps, and force main valves and clean outs. The system is maintained by Main-Tech Services, the contract operator. The system assets are shown Table 1. Table 1 also shows the estimated replacement value of all the assets. The components were located and recorded based on

construction records and aerial images. The information was imported into and maintained by ArcGIS. Each component was assigned an ID Tag coded to provide specific information about it. Maps were created to illustrate different properties of the system such as pipe age, pipe material, and pipe size.

Table 1: Courtland Township Wastewater System Assets

Туре	Amount	Unit	Price	Value
1.25-inch Force Main	3869	ft	\$30	\$116,000
2-inch Force Main	3174	ft	\$30	\$95,000
2.5-inch Force Main	689	ft	\$30	\$21,000
3-inch Force Main	1333	ft	\$35	\$47,000
4-inch Force Main	6738	ft	\$40	\$270,000
6-inch Force Main	3927	ft	\$50	\$196,000
8-inch Force Main	6241	ft	\$60	\$374,000
8-inch Gravity Sewer	41316	ft	\$50	\$2,066,000
Sanitary Laterals	19536	ft	\$40	\$781,000
Manholes	206	ea	\$3,000	\$618,000
Force Main Valve/Clean Out	13	ea	\$4,000	\$52,000
Pump Stations	10	ea	\$400,000	\$4,000,000
Grinder Pump Stations	3	ea	\$200,000	\$600,000
House Grinder Pumps	44	ea	\$50,000	\$2,200,000
*All values in 2018 dollars			Total	\$11,436,000

### **Sanitary Sewer and Manholes**

The gravity sewer is made up of three different materials. Most of the sewer is polyvinyl chloride (PVC), but one stretch of pipe along the edge of Brower Lake is vitrified clay (VCP). Every section of pipe that discharges into a manhole is cement-lined ductile iron (DI). The pipe materials are laid out in the Table 2.

Table 2: Gravity Pipe Materials

Material	Length of Pipe [ft]	Percent of System
DI	747	1.8%
PVC	40885	97%
VCP	516	1.2%

The sewer was installed over a range of years. The first part of the system was installed in 1978. This comprised most of the sewer that encircles the lakes. More projects were completed in 1985, 1990, 1995, 2003, 2012, 2013, and 2017. The amount of pipe installed with each project is shown in Table 3.

Table 3: Age of Sewer Pipe

Year Installed	Length of Pipe [ft]	Percent of System
1978	27593	65%
1985	141	0.3%
1990	1640	3.9%
1995	1158	2.7%
2003	7011	17%
2012	1716	4.0%
2013	2255	5.4%
2017	, 635	1.5%

### **Pump Stations**

Courtland Township owns and maintains 10 duplex submersible pump stations. This style of pump station has a buried, cylindrical concrete wet well that receives wastewater through a gravity pipe. Submerged pumps in the bottom operate based on the water level in the wet well. The pumps pull wastewater from the wet well and discharge it through a force main that exits the wet well. The force mains from these pump stations are PVC with ductile iron pipe where valves or cleanouts are located. There is a valve vault adjacent to the wet well that the force main runs through. This provides an area to have isolation valves and a bypass connection. A local control panel is mounted above ground to control the pump operation and provide a generator hookup. These pump stations are inspected on a weekly basis by Main-Tech Services. During inspections, notes are taken on the condition of the concrete, control panel, wet well, and valve vault. Furthermore, run times are recorded, the force mains are flushed, and any general comments about performance are noted.

### **Grinder Pump Stations**

The Township also owns 3 duplex grinder-pump stations. These are very similar in operation to the submersible pump stations but have smaller grinder pumps in the wet well. The wet wells are small fiberglass cylinders rather than concrete chambers. The force mains from these pump stations are PVC with ductile iron pipe where valves or cleanouts are located. These stations are also inspected weekly.

#### **House Grinder Pumps**

When a house is located at a lower elevation than the sewer main, or if a house discharges directly into a force main, it requires its own grinder pump. There are 44 houses in Courtland Township that have a grinder pump. These stations have a small, underground, fiberglass chamber with a grinder pump inside. The chamber collects wastewater from the house through a gravity pipe, and the grinder pump discharges it to the main sewer when it fills through a small diameter pressure line. There is a local control panel that regulates the operation of the pump. These pump stations are inspected and cleaned annually.

The house grinder pumps are located at the following addresses: #9812, #9768, #9756, #9610, #9770, #9776, #9796, #9802, #9808 Myers Lake Ave; #7520 Hessler Dr; #8450, #8480, #8484, #8530, #8650, #8672, #8686, #8810 Brower Lake Ave; and #8369, #8405, #8415,

#8423, #8431, #8619, #8635, #8645, #8651, #8659, #8669, #8679, #8685, #8689, #8693, #8697, #8705, #8843, #8851, #8861, #8869, #8887, #8893, #8909, #8925 Je-Ne-Be Ave.

All wastewater pump station data is summarized in Table 4.

Table 4: Wastewater System Pump Station Data

Pump Station Name	Туре	Year Built	Pumps Replaced	Rim Elev. [ft]	Depth [ft]	Wet Well Dia. [ft]	Operating Range [ft]	Influent Inv. Elev. [ft]	Discharge Pipe Elev. [ft]	Force Main Size [in]	Force Main Length [ft]
PS1	Submersible Pump	1978	2005	910.00	21.9	6.5	2.00	894.13	903.00	8	14,868
PS2	Submersible Pump	1978		903.50	15.9	6.5	0.55	893.63	897.00	4	708
PS3	Submersible Pump	1978		904.50	18.6	6.5	0.50	891.90	896.50	4	760
PS4	Submersible Pump	1978		904.50	18.1	6.5	0.50	892.36	896.00	4	1,630
PS5	Submersible Pump	1978		901.50	19.1	6.5	0.50	888.43	894.00	5	656
PS6	Submersible Pump	1978	2005	900.00	14.7	6.5	1.09	891.32	896.20	6	2,023
PS7	Submersible Pump	1978	2005	901.50	21.2	6.5	1.00	886.31	891.00	6	1,249
PS8	Submersible Pump	1978	2005	896.50	25.8	6.5	0.80	876.70	890.50	4	867
PS9	Submersible Pump	1978	2005	886.00	16.4	6.5	0.71	875.62	879.50	4	216
PS10	Submersible Pump	1978	2005	879.00	16.5	6.5	0.53	868.49	872.00	4	2,556
GPS1	Grinder Pump	1978		900.75	10.4	3.0	6.00	893.87	895.00	2	380
GPS2	Grinder Pump	1978		907.75	13.9	3.0	6.00	897.35	897.40	2	35
GPS4	Grinder Pump	1978		879.50	11.8	4.0	6.00	871.20	874.00	2	2,633

#### IV. Condition Assessment

Much of the wastewater collection system was inspected as part of this project. Gravity pipes were televised in order to assign them a condition rating. Almost all of the sewer constructed in 1978 was inspected with this project. The pipes were televised using closed circuit television (CCTV). A robotic camera was sent down each pipe and took pictures of the interior. Many manholes were visually inspected to show their conditions. The manhole upstream of each pump station wet well and 2 manholes downstream of each force main discharge were visually inspected. A certified inspector looked in each of these manholes and rated the condition of the flow channels, steps, cover, and concrete. This process gave a good indication of the condition of the worst parts of the system. Each component was given a condition rating on a 1 to 5 scale. A rating of 1 meant the structure is in "like new" condition. A rating of 5 indicated that the structure had failed and needs immediate repair. These ratings for pipes and manholes are based on Pipeline Assessment Certification Program (PACP) and Manhole Assessment Certification Program (MACP) standards, respectively.

The pump stations were also individually inspected as part of this project. During inspection, notes were taken on the condition of the site including concrete, control panel enclosures, hatches, and access. The wet well was opened and visually inspected for grease buildup, cracks, slide rail condition, and float operation. The general condition of the valve vault was assessed. Any performance problems of the pumps and general station comments were noted. Pump station reports are attached to this report in Appendix B.

The condition ratings were coded in GIS and are shown in the Condition Map in Appendix A. Table 5 shows a summary of the results of the inspections. It is assumed that any pipe or manhole not included in this study is in good condition.

Table 5: Condition Assessment of Wastewater Collection System

Condition	Number of Pipes	Length of Pipe [ft]	Number of Manholes
Not Inspected	115	23554	173
1	16	3374	12
2	54	10597	20
3	13	3164	1
4	7	1276	0
5	1	184	0
Total	206	42149	206

Figures 1 through 25 show examples of structural defects, the pipe condition with which they correlate, and the recommended improvement.

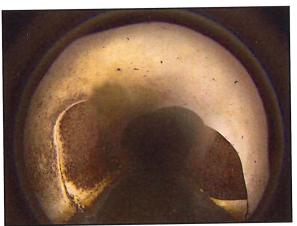


Figure 1: PS5\_P077A; Condition: 5; Hole: Spot Repair

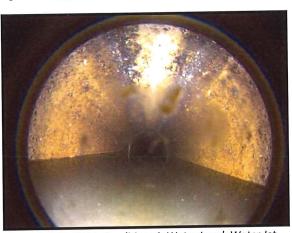


Figure 2: PS7\_P044; Condition: 4; Water Level: Water Jet

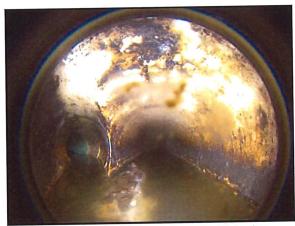


Figure 3: PS7\_P044; Condition: 4; Deposits: Water Jet



Figure 4:PS8\_P048; Condition: 4; Water Level

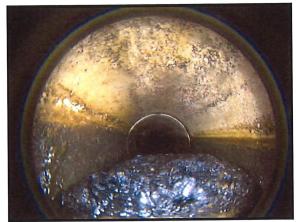


Figure 5: PS2\_P099; Condition: 4; Obstacle: Water Jet

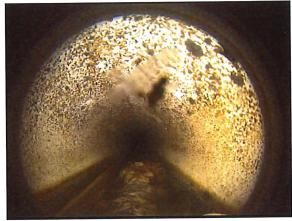


Figure 8: GP4\_P084; Condition: 4; Deposits: Water Jet



Figure 6: PS4\_P121; Condition: 4; Deposits: Water Jet



Figure 9: PS2\_P098; Condition:4; Deposits: Water Jet



Figure 7: GP2\_P019; Condition: 4; Deposits: Water Jet

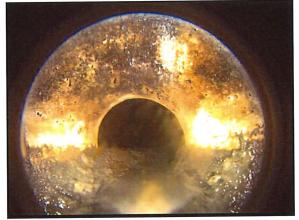


Figure 10: PS6\_P023; Condition: 3: Deposits: Water Jet

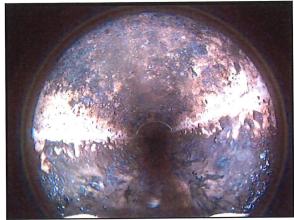


Figure 11: PS7\_P036B; Condition: 3; Deposits: Water Jet



Figure 14: PS2\_P100; Condition: 3; Deposits: Water Jet



Figure 12: PS9\_P055; Condition: 3; Deposits: Water Jet

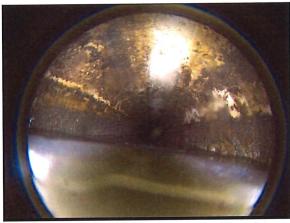


Figure 15: PS7\_P043; Condition: 3; Deposits: Water Jet

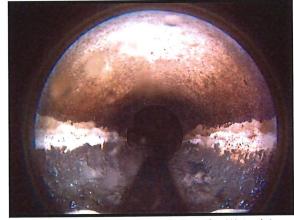


Figure 13: PS8\_P050; Condition: 3; Deposits: Water Jet

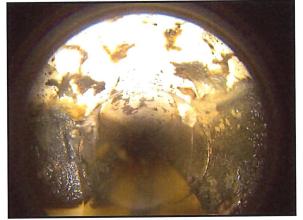


Figure 16: PS6\_P024; Condition: 3; Deposits: Water Jet



Figure 17: PS1\_P002; Condition: 3; Deposits: Water Jet



Figure 20: PS10\_082A: Condition: 3; Encrustation



Figure 18: PS5\_P031; Condition: 3; Encrustation

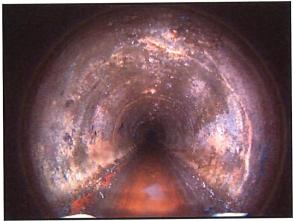


Figure 21: PS4\_P114; Condition: 3; Crack Multiple: CIPP



Figure 19: PS10\_P065; Condition: 3; Spiral Crack

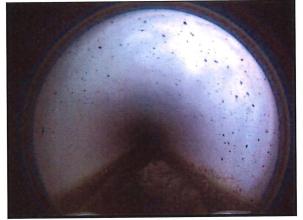


Figure 22: PS5\_P033A; Condition: 3; Obstacle: Water Jet

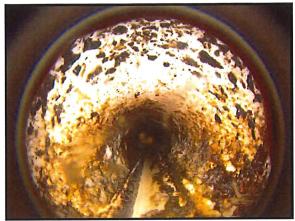


Figure 23: PS6\_P021; Condition: 3, Deposits: Water Jet



Figure 25: GP2\_P016; Condition: 0; Tap Factory

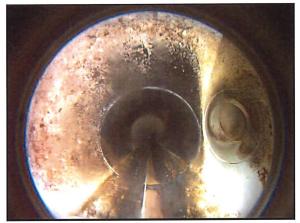


Figure 24: PS4\_P120; Condition: 2; Deposits Fine: Water Jet

### V. Critical Assets

An assessment was performed to determine which parts of the system are critical. This assessment started with assigning each sewer pipe an "importance" factor based on the consequence associated with its failure. Sewer pipes that serve less than 10 properties were assigned a 1 rating. Pipes that serve more than about 25% of the system were assigned a 5 rating. This information is shown in the Importance Map in Appendix A. The map shows that the pipes that carry wastewater from a force main discharge to a subsequent pump station tend to be important. The most important of these are the ones that feed the largest pump stations. This rating system was extended to the manholes, pump stations, and force mains using the same criteria. Each manhole assumes the importance of the pipe downstream, and each lift station or force main has the same importance factor of the pipe upstream.

The most important pump stations to keep maintained are PS1, PS6, PS7, PS8, and PS9. These handle most of the flow in the system. PS2, PS3, PS4, PS5, and PS10 handle less wastewater but are still important. The three grinder pump stations handle very little water, and house grinder pumps each only handle one house. These two types of stations are the least important to keep maintained.

To assign assets a criticality rating, both the asset's condition and importance were taken into account. The two factors were multiplied together to yield a result between 1 and 25. These

results for the gravity pipes are shown in the Criticality Map in Appendix A. The criticality ratings were used to decide which pipes should be included in the capital improvement plan. Pipes with a high criticality rating were generally chosen to be fixed first. In this way, both the likelihood and consequence of failure were considered.

### VI. Level of Service Required

The sewer system operates 24 hours per day, 7 days per week, 365 days per year. Each part of the system is functional at all times except when it is down for maintenance. The goal of the Township is to maintain the system well enough and monitor it so that backups never occur. In order to make sure this is possible, specific measures have been put into place. Each pump station has a generator connection, so a generator can be hooked up to run the pump station when power is out. Main-Tech Services has a generator owned by the township to use in the case of an emergency. Each pump station has a known amount of storage capacity, so if the downstream system is shut down, the pump station can be shut off for a known amount of time before backups begin. Spare pumps are kept by Main-Tech to use in case of pump failures. Each pump station also has a valve vault with a bypass connection. If a pump station is inoperable due to a component failure, bypass pumps or tanker trucks can be used to keep the system functional. Each pump station is equipped with high level alarms and is inspected weekly. Main-Tech is on call at all times if there is a problem.

The wastewater system has a few weaknesses that are important to note. The system generally collects wastewater and conveys it south and east until it reaches Pump Station 1. Pump Station 1 discharges the whole community's wastewater through a 14,900-foot force main to the North Kent Sewer Authority. If there was a failure of this force main, pump station, or upstream pipe, the whole community would lose its sewer utility. For this reason, these aspects of the system should be very well maintained.

### VII. Revenue Structure

The revenue for the wastewater system fund comes from sewer rates charged to Township residents who are sewer users. The Township sewer board reviews these rates on yearly basis. When reviewing the rates, the board keeps in mind the annual costs of running the system and paying Main-Tech services to operate and maintain it. They also look at future growth and expansion to save money for future projects and ongoing maintenance costs. Table 6 shows the current rates and fees for Courtland Township Sewer.

Table 6: Courtland Township Sewer Fees—2018

Trunkage (Hook-up)	\$2,600 per unit plus \$3,420 North Kent Sewer Authority Fee
Availability	\$3,700 per unit
DPW Inspection Fee	\$74 per hour
Quarterly Usage	\$165 per quarter (in advance)

All money collected from these rates and fees goes into the wastewater system fund. The fund is used to pay for sewer system operation and maintenance, debt service, and capital improvements. In the 2016-2017 budget, \$152,098 was paid to operation and maintenance, \$33,577 was paid to debt service, and \$152,000 was paid to capital improvements.

### VIII. Capital Improvement Plan with Funding Gap Analysis.

Based on this study, a recommended capital improvement plan was created. It breaks down the work that needs to be done based on the likelihood and consequence of failure. These are based on the criticality ratings of the components. When creating the improvement schedule, structural defects in structures were more crucial than operation and maintenance improvements. Furthermore, the assets with a higher importance factor were given priority to get fixed first. The plan shown in Table 7 breaks down the recommended work for the next 20 years. It includes repairing all structural and operation and maintenance deficiencies as well as inspecting the rest of the sewer system not included in this project.

Time Frame	Action	Amount	Unit	Price	Cost	Time Frame Sum
1-3 Years	Spot Repair	2	ea	\$5,000	\$10,000	
1-3 Years	Pipe Lining (CIPP)	516	ft	\$100	\$52,000	\$76,000
1-3 Years	Manhole Repairs	3	ea	\$4,500	\$914,000	(350n
3-5 Years	Pipe Water Jetting	4624	ft	\$3	\$12,000	<i>D</i> .
3-5 Years	Wet Well Coating	1	ea	\$15,000	\$15,000	\$78,000
3-5 Years	Level Control Panels	2	ea	\$6,000	\$12,000	\$78,000
3-5 Years	Paint Control Panels	13	ea	\$3,000	\$39,000	
5-10 Years	Pipe Water Jetting	10597	ft	\$3	\$26,000	\$112,000
5-10 Years	Manhole Repairs	19	ea	\$4,500	\$86,000	\$112,000
10-15 Years	Pipe Evaluation	10780	ea	\$5	\$54,000	\$54,000
15-20 Years	Pipe Evaluation	12774	ft	\$5	\$64,000	\$64,000
*All valu	es in 2018 dollars	1			Total	\$384,000

Table 7: Recommended Improvement Plan Costs

The overall cost of the 1-3 year plan is \$76,000. This includes fixing all the structural problems with the gravity pipe in the Township and repairing manholes in poor condition. The pipe improvements are shown explicitly on the improvement maps in Appendix A. The manholes that need to be repaired are PS9\_SMH054, GPS4\_SMH083, and PS1\_SMH006.

The 3-5 year plan will cost about \$78,000 and will fix all sewers in fair condition or worse and repair known problems with pump stations. The sewers in to be repaired are have a condition rating of 3, 4, or 5 and are shown in the improvement maps in yellow. orange or red. The pump station reports in Appendix B detail what is needed to repair each one.

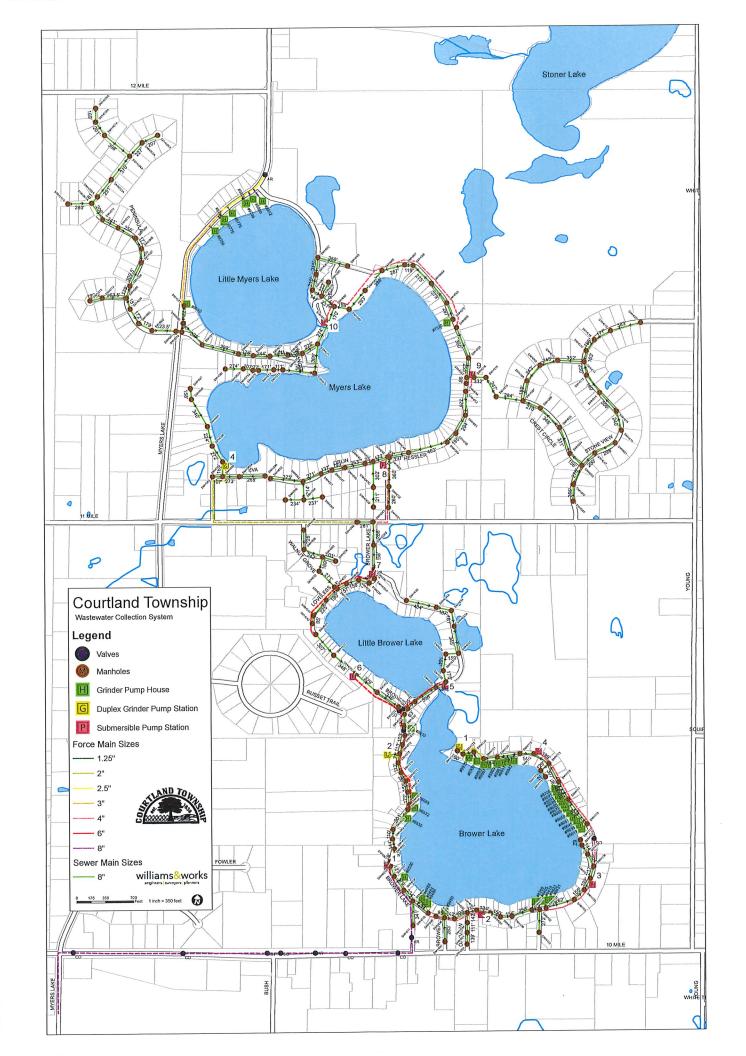
The 5-10 year plan will cost about \$112,000 and will resolve any operation and maintenance deficiencies of the gravity sewer and repair any manholes not in good condition. This includes water jetting all the sewer with a condition rating of 2. This will help prevent future problems in these lines.

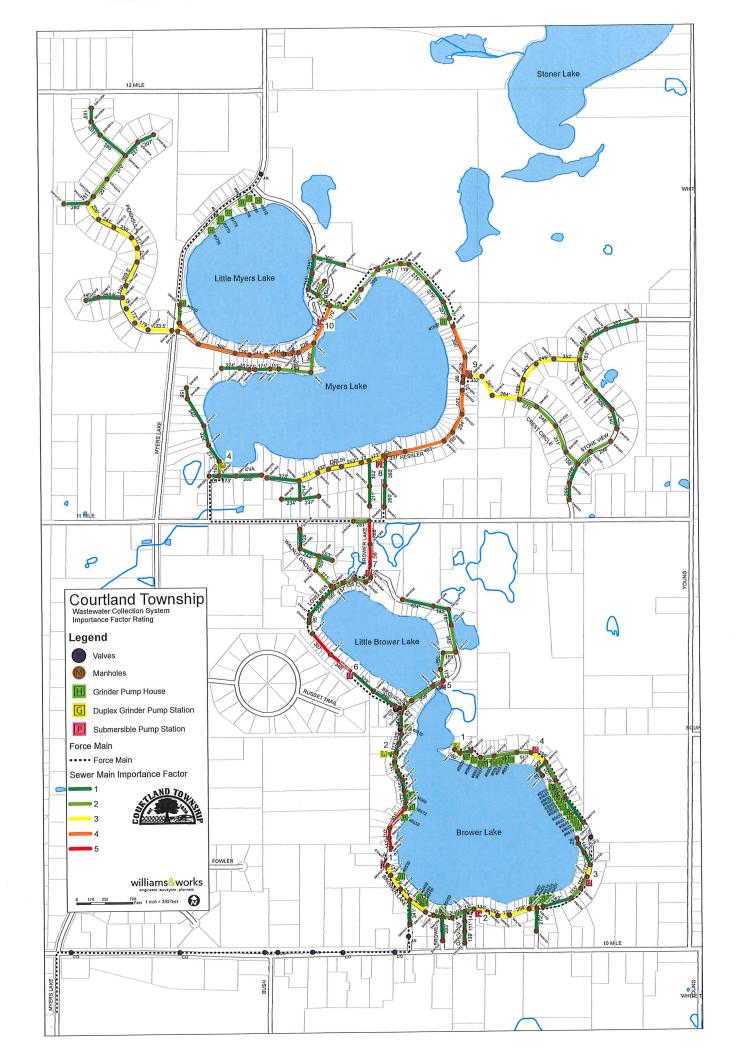
The 10-15 year plan includes televising the rest of the sewer that was built before 1992. This plan will cost about \$54,000. The 15-20 year plan will cost about \$64,000 and will cover inspecting the rest of the wastewater system in the Township. The current funding source should be adequate to pay for these improvements within the time frames specified.

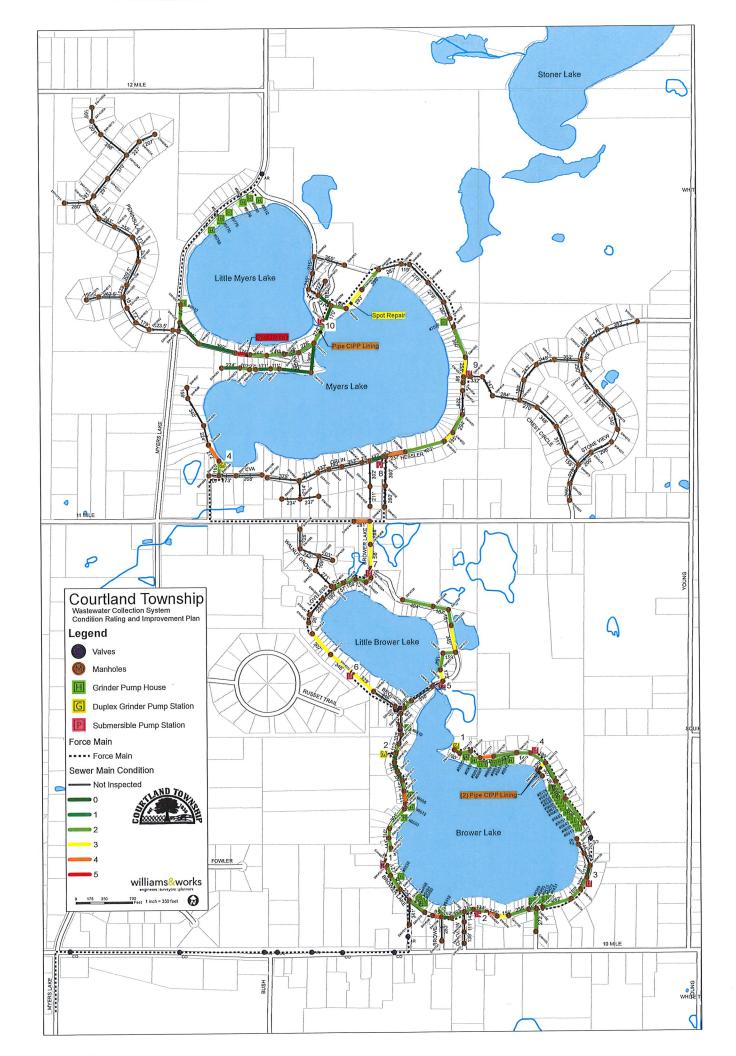
### Appendix A

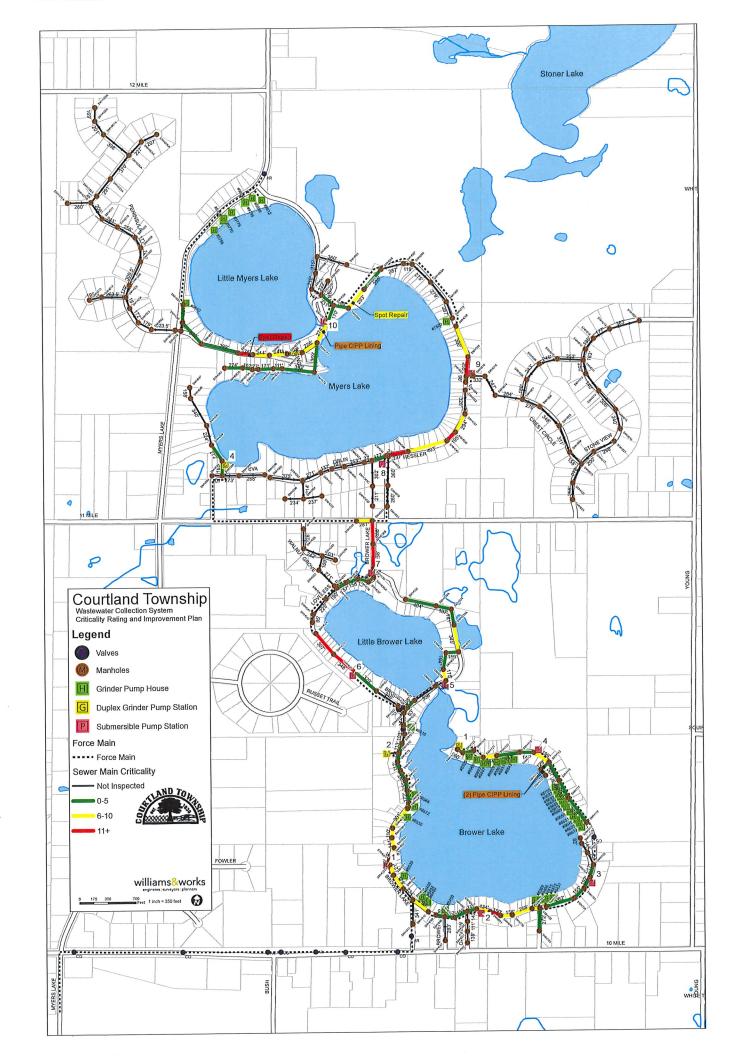
Courtland Township Wastewater System Maps

- Pipe Sizes and IDs
- Pipe Importance Factors
- Pipe Conditions/Improvements
- Pipe Criticality/Improvements









### **Appendix B**

**Pump Station Reports** 

Inspection Date: Monday, April 9, 2018

Name: Grinder Pump Station 1

Year Built: 1978

Location: North End of Je-Ne-Be Dr Ne

Type: Grinder Pump Station

### Physical Characteristics

Wet Well				Electrical and Controls	
Type:	Grinder Pump			Incoming Power:	240V, 1 Ph
Material:	Fiberglass			Backup Power:	MTS and Generator Connection
Dia.:	3.0'			Over/Underground:	Underground
Depth:	10.4'			Phase Convertor:	None
Inlet Pipe:	8" Ductile Iron			Pump Controller:	Warrick Controls ISR
Access Hatch:	30" x 18" Steel	Door		Level Control:	Floats
Vent:	None			Backup Level Control:	Floats
Interior Coating:	None			Pump Alternator:	Manual
Pipe Condition:	Good			Flow Meter:	None
Overall Condition:	Fair (Cover Co	rrosion)		Panel Condition:	Fair
<u>Pumps</u>				<u>Valve Vault</u>	
Brand:	Myers		····	Type:	None
Location:	Wet Well	was a second		Material:	N/A
Number:	2			Diameter:	N/A
Power:	240V, 1 Ph			Discharge Angle:	180°
	Pump 1 Pu	ump 2	Pump 3	Access Hatch:	N/A
Rated Flow:	40 gpm 40	0 gpm		Interior Coating:	N/A
TDH:	30'	30'		Sump Pump:	None
Нр:	2	2		Isolation Valves:	PVC Ball Valves
Replaced/Rebuilt:				Check Valves:	Duckbill Style on Pump Discharge
Actual Flow:	25 gpm 25	5 gpm		Bypass:	None
Run Hours:	516	532		Pipe Condition:	Good
Site and Forcemai	<u>n</u>			Other Equipment	
Access Road:	Pull-off			Bioxide:	No
Site Layout:	Road Edge			Desulfinator:	No
Forcemain Size:	2"			Mission System:	No
Forcemain Type:	PVC				
Forcemain Length	: 380'				

Discharge Point: PS4\_SMH121

Pag	ge 2 of 2
wn Problems:	
rosion on lid	
too small	
nned Upgrades:	
t Well Steel Replacement	
Then electricipates and the second se	
neral Comments:	
PS (A) SCHOOL STATE OF THE STAT	





Name:	Grinder Pump Station 2
Year Built:	1978
Location:	Across from 8760 Brower Lake Dr NE
Type:	Grinder Pump Station

Inspection Date: Monday, April 9, 2018

Physical Character	istics		
Wet Well		Electrical and Controls	
Type:	Grinder Pump	Incoming Power:	240V, 1 Ph
Material:	Fiberglass	Backup Power:	MTS and Generator Connection
Dia.:	3.0'	Over/Underground:	Underground
Depth:	13.9'	Phase Convertor:	None
Inlet Pipe:	8" Ductile Iron	Pump Controller:	Warrick Controls ISR
Access Hatch:	30" x 18" Steel Door	Level Control:	Floats
Vent:	None	Backup Level Control:	Floats
Interior Coating:	None	Pump Alternator:	Manual
Pipe Condition:	Good	Flow Meter:	None
Overall Condition:	Fair (Cover Corrosion)	Panel Condition:	Fair
		Valve Vault	
<u>Pumps</u>			None
Brand:	Myers	Type:	N/A
Location:	Wet Well	Material:	
Number:	2	Diameter:	N/A
Power:	240V, 1 Ph	Discharge Angle:	180°
	Pump 1 Pump 2 Pump 3	Access Hatch:	N/A
Rated Flow:	40 gpm 40 gpm	Interior Coating:	N/A
TDH:	47' 47'	Sump Pump:	None
Нр:	2 2	Isolation Valves:	PVC Ball Valves
Replaced/Rebuilt:		Check Valves:	Duckbill Style on Pump Discharge
Actual Flow:		Bypass:	None
Run Hours:	2000 5907	Pipe Condition:	Good
Site and Forcemain	1	Other Equipment	
Access Road:	- Pull-off	Bioxide:	No
Site Layout:	Road Edge	Desulfinator:	No
Forcemain Size:	2"	Mission System:	No
Forcemain Type:	PVC	•	

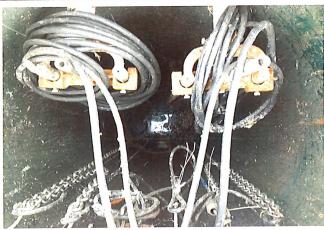
Forcemain Length: 35'

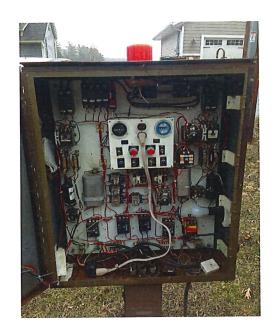
Discharge Point: Forcemain from PS5 and PS6

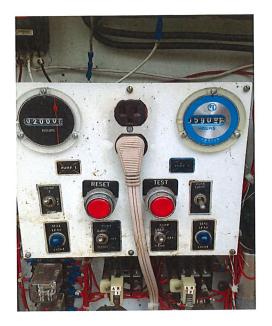
Known Problems:	
Corrosion on lid	
Planned Upgrades:	
Pedastal Replacement	
General Comments:	
Rails have been replaced	
Floats have been replaced	
Worst of the duplex grinder pump stations	











nspection Date	: Monday, April	9, 2018

Name: Grinder Pump Station 4

Year Built: 1978

Location: Edge of Lake behind 7121 Eva Dr NE

Type: Grinder Pump Station

### Physical Characteristics

Physical Character	istics		
Wet Well		Electrical and Controls	
Type:	Grinder Pump	Incoming Power:	240V, 1 Ph
Material:	Fiberglass	Backup Power:	MTS and Generator Connection
Dia.:	4.0'	Over/Underground:	Underground
Depth:	13.9'	Phase Convertor:	None
Inlet Pipe:	8" Ductile Iron	Pump Controller:	Warrick Controls ISR
Access Hatch:	30" x 18" Steel Door	Level Control:	Floats
Vent:	None	Backup Level Control:	Floats
Interior Coating:	None	Pump Alternator:	Manual
Pipe Condition:	Good	Flow Meter:	None
Overall Condition:	Fair (Cover Corrosion)	Panel Condition:	Fair
_		Valve Vault	
<u>Pumps</u>			None
Brand:	Myers	Type:	N/A
Location:	Wet Well	Material: Diameter:	N/A
Number:	2		180°
Power:	240V, 1 Ph	Discharge Angle: Access Hatch:	N/A
	Pump 1 Pump 2 Pump 3	Interior Coating:	N/A
Rated Flow:	40 gpm 40 gpm 25' 25'	ū	None
TDH:	25' 25'	Sump Pump: Isolation Valves:	PVC Ball Valves
Hp:		Check Valves:	Duckbill Style on Pump Discharge
Replaced/Rebuilt:			None
Actual Flow:	0.474	Bypass: Pipe Condition:	Good
Run Hours:	2474 2725	Pipe Condition.	G000
Site and Forcemai	n	Other Equipment	
Access Road:	Grass	Bioxide:	No
Site Layout:	Edge of Myers Lake	Desulfinator:	No
Forcemain Size:	2"	Mission System:	No

Forcemain Type: PVC
Forcemain Length: 2633'

Discharge Point:

PS7\_SMH044

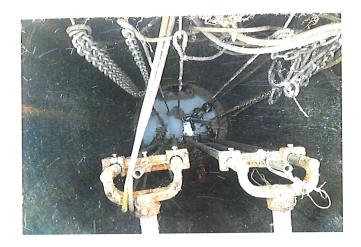
Known Problems:
Corrosion on lid
Rusted Steel Baffle Plate
Planned Upgrades:
Than to oppose the second seco
General Comments:
Far From Road
Piping has been replaced with PVC
Tiping has been replaced many ve











Inspection Date: Monday, April 9, 2018

Name:

Pump Station 1

Year Built: 1978

Location:

Near 9000 Brower Lake Dr NE

Type:

Submersible Pump Station

#### Physical Characteristics

Wet Well	
Туре:	Submersible Pump
Material:	Concrete
Dia.:	6.5'
Depth:	21.9'
Inlet Pipe:	8" Ductile Iron
Access Hatch:	Bilco 54"x36" and 24"x30"
Vent:	Blower with Distant discharge

Interior Coating:

Yes Good

Pipe Condition:

Overall Condition: Good

**Pumps** 

Brand: Location: Number:

480V, 3 Ph

ABS / Sulzer

Wet Well

Power: Rated Flow:

Pump 2 Pump 3 Pump 1 429 gpm 617 gpm

TDH: Hp:

71' 97' 28 20 2005 2005

8974

Actual Flow:

Run Hours:

Site and Forcemain

Replaced/Rebuilt:

Access Road:

Pull-Off Road Edge

6960

Site Layout: Forcemain Size:

Forcemain Type:

**PVC** Forcemain Length: 14868'

Discharge Point:

MH @ Myers Lake Ave and Weller Ave

Electrical and Controls

Incoming Power:

480V, 3 Ph

Backup Power: Over/Underground:

Underground

Phase Convertor:

None Warrick Controls ISR

Pump Controller: Level Control:

Floats

Backup Level Control: Floats

Yes

**Oval Chamber** 

Bilco 42"x42"

Swing Check

Concrete

5.7' x 9'

180°

None

Yes

Plug

Good

Pump Alternator: Flow Meter:

None

Panel Condition:

Fair: Gaskets Torn, Rusty Bottom

4" Butterfly Valve for Firehose Conn.

MTS and Generator Connection

Valve Vault

Type:

Material: Diameter:

Discharge Angle:

Access Hatch:

Interior Coating: Sump Pump:

Isolation Valves:

Check Valves:

Bypass:

Pipe Condition:

Other Equipment

Mission System:

Bioxide: Desulfinator: Yes

No Yes

	Page 2 of 3
Known Problems:	
Planned Upgrades:	
General Comments:	
PVC Inlet Baffle	
Conduits Replaced Air Flush Forcemain Monthly	
One Pump sized to flush force main on a weekly basis	
Office I drift sized to flacification from the size of	
	THE THE THE TAIL THE TAIL THE THE TAIL THE THE TAIL THE TAIL THE TAIL THE TAIL THE TAIL THE TAIL THE T
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Near 8314 Je-Ne-Be Dr NE

Submersible Pump Station

Inspection Date: Monday, April 9, 2018 Pump Station 2 Year Built: 1978

Physical Characteristics

Name:

Location: Type:

Wet Well		Electrical and Controls	
Type:	Submersible Pump	Incoming Power:	: 480V, 3 Ph
Material:	Concrete	Backup Power:	MTS and Generator Connection
Dia.:	6.5'	Over/Underground:	Underground
Depth:	15.9'	Phase Convertor:	None
Inlet Pipe:	8" Ductile Iron	Pump Controller:	Warrick Controls ISR
Access Hatch:	Bilco 54"x36" and 24"x30"	Level Control:	Floats
Vent:	None		Floats
Interior Coating:	Yes	Pump Alternator:	Manual
Pipe Condition:	Good	Flow Meter:	None
Overall Condition:	Good	Panel Condition:	Fair
<u>Pumps</u>		Valve Vault	
Brand:	ABS / Sulzer	Type:	Cylidrical Chamber
Location:	Wet Well	Material:	Concrete
Number:	2	Diameter:	6.5'
Power:	480V, 3 Ph	Discharge Angle:	180°
	Pump 1 Pump 2 Pump 3	Access Hatch:	Bilco 42"x42"
Rated Flow:	110 gpm 110 gpm	Interior Coating:	None
TDH: '	48' 48'	Sump Pump:	Yes
Нр:	2020	Isolation Valves:	Plug
Replaced/Rebuilt:	2017 2017	Check Valves:	Swing Check
Actual Flow:		Bypass:	Camlock (missing cover)
Run Hours:	2339 2566	Pipe Condition:	Good
Site and Forcemair	n	Other Equipment	
Access Road:	<u>ı</u> Pull-off	Bioxide:	No
Site Layout:	Road Edge	Desulfinator:	No
Forcemain Size:	4"	Mission System:	No
Forcemain Type:	PVC	iviidalon dystein.	INO
Forcemain Length:			
i orcemani Lengin.	700		

Discharge Point:

PS1\_SMH010

Known Problems:	
Planned Upgrades:	
General Comments:	
	O PROPERTY OF THE PROPERTY OF





Vame:	Pump Station 3	
Year Built:	1978	
_ocation:	Near 8488 Je-Ne-Be Dr NE	
Гуре:	Submersible Pump Station	

Inspection Date: Monday, April 9, 2018

### Physical Characteristics

Wet Well

Type:	Submersible Pump		
Material:	Concrete		
Dia.:	6.5'		
Depth:	18.6'		
Inlet Pipe:	8" Ductile I	ron	
Access Hatch:	Bilco 54"x3	6" and 24">	<b>κ30"</b>
Vent:	None		
Interior Coating:	Yes		
Pipe Condition:	Good		
Overall Condition:	Good		
<u>Pumps</u>			
Brand:	ABS / Sulze	er	
Location:	Wet Well		
Number:	2		
Power:	480V, 3 Ph	***************************************	
	Pump 1	Pump 2	Pump 3
Rated Flow:	80 gpm	80 gpm	
TDH:	22'	22'	
Нр:	20	20	
Replaced/Rebuilt:			
Actual Flow:			
Run Hours:	1937	1738	7000000
			10000000
Site and Forcemain	<u>1</u>		
Access Road:	Pull-off		
Site Layout:	Road Edge		
Forcemain Size:	4"		
Forcemain Type:	PVC		
Forcemain Length:	760'		
Discharge Point:	PS2_SMH1	02	***************************************
-			

Electrical and Controls	
Incoming Power:	240V, 1 Ph
Backup Power:	MTS and Generator Connection
Over/Underground:	Underground
Phase Convertor:	Rotophase "Add-a-phase"
Pump Controller:	Warrick Controls ISR
Level Control:	Floats
Backup Level Control:	Floats
Pump Alternator:	Manual
Flow Meter:	None
Panel Condition:	Fair
Valve Vault	
Type:	Cylidrical Chamber
Material:	Concrete
Diameter:	6.5'
Discharge Angle:	180°
Access Hatch:	Bilco 42"x42"
Interior Coating:	None
Sump Pump:	Yes
Isolation Valves:	Plug
Check Valves:	Swing Check
Bypass:	Camlock
Pipe Condition:	Good
Other Equipment	
Bioxide:	No
Desulfinator:	Yes (in Summer)
Mission System:	No

Page 2 c	ot :
Known Problems:	
Age/Corrosion	_
	_
	_
	_
	_
<u>Planned Upgrades:</u>	
	_
	_
General Comments: Feed desufinator in the summer (eliminates hydrogen sulfide in all of East Brower Lake system)	
reed desumator in the summer (climinates hydrogen camas in all of East Elevis Elevis)	
	_
	_















Name: Pump Station 4
Year Built: 1978
Location: Near 8768 Je-Ne-Be Dr NE
Type: Submersible Pump Station

Inspection Date: Monday, April 9, 2018

## Physical Characteristics

•			
Wet Well		Electrical and Controls	
Type:	Submersible Pump	Incoming Power:	480V, 3 Ph
Material:	Concrete	Backup Power:	MTS and Generator Connection
Dia.:	6.5'	Over/Underground:	Underground
Depth:	18.1'	Phase Convertor:	None
Inlet Pipe:	8" Ductile Iron	Pump Controller:	Warrick Controls ISR
Access Hatch:	Bilco 54"x36" and 24"x30"	Level Control:	Floats
Vent:	Yes	Backup Level Control:	Floats
Interior Coating:	None	Pump Alternator:	Manual
Pipe Condition:	Good	Flow Meter:	None
Overall Condition:	Good	Panel Condition:	Fair
Pumps -		Valve Vault	
Brand:	ABS / Sulzer	Туре:	Cylidrical Chamber
Location:	Wet Well	Material:	Concrete
Number:	2	Diameter:	6.5'
Power:	480V, 3 Ph	Discharge Angle:	180°
F , I F (	Pump 1 Pump 2 Pump 3	Access Hatch:	Bilco 42"x42"
Rated Flow:	80 gpm 80 gpm	Interior Coating:	None
TDH:	51' 51'	Sump Pump:	Yes
Hp:	2020	Isolation Valves:	Plug (Leaking)
Replaced/Rebuilt:		Check Valves:	Swing Check
Actual Flow:		Bypass:	Camlock
Run Hours:	16791 16743	Pipe Condition:	Good
Site and Forcemain	1	Other Equipment	
Access Road:	Grass	Bioxide:	No
Site Layout:	Road Edge	Desulfinator:	No
Forcemain Size:	4"	Mission System:	No
Forcemain Type:	PVC	-	
Forcemain Length:	1630'		

Discharge Point:

PS3\_SMH108

	age z or v
Known Problems:	
Age/Corrosion	
AgerCorrosion	
Planned Upgrades:	
Remove Vent	
Replace Rails	
General Comments:	
Float replaced in winter needs to be tied into panel with conduit	
Trout replaced in whiter needs to 20 that into parter than 2000	
	100













Inspection Date: Monday, April 9, 2018

Name: Pump Station 5
Year Built: 1978
Location: Near 8900 Brower Lake Dr NE
Type: Submersible Pump Station

## **Physical Characteristics**

Physical Character	Physical Characteristics			
Wet Well		Electrical and Controls		
Type:	Submersible Pump	Incoming Power:	480V, 3 Ph	
Material:	Concrete	Backup Power:	MTS and Generator Connection	
Dia.:	6.5'	Over/Underground:	Underground	
Depth:	19.1'	Phase Convertor:	None	
Inlet Pipe:	8" Ductile Iron	Pump Controller:	Warrick Controls ISR	
Access Hatch:	Bilco 54"x36" and 24"x30"	Level Control:	Floats	
Vent:	None	Backup Level Control:	Floats	
Interior Coating:	None	Pump Alternator:	Manual	
Pipe Condition:	Good	Flow Meter:	None	
Overall Condition:	Good	Panel Condition:	Fair	
<u>Pumps</u>		Valve Vault		
Brand:	ABS / Sulzer	Type:	Cylidrical Chamber	
Location:	Wet Well	Material:	Concrete	
Number:	2	Diameter:	6.5'	
Power:	480V, 3 Ph	Discharge Angle:	180°	
	Pump 1 Pump 2 Pump 3	Access Hatch:	Bilco 42"x42"	
Rated Flow:	80 gpm 80 gpm	Interior Coating:	None	
TDH:	57' 57'	Sump Pump:	Yes	
Нр:	20 20	Isolation Valves:	Plug	
Replaced/Rebuilt:		Check Valves:	Swing Check	
Actual Flow:		Bypass:	Camlock	
Run Hours:	3750 3883	Pipe Condition:	Good	
Site and Forcemai	n	Other Equipment		
Access Road:	 Pull-off	Bioxide:	No	
Site Layout:	Road Edge	Desulfinator:	No	
Forcemain Size:	4"	Mission System:	No	
Forcemain Type:	PVC	•		
Forcemain Length	L			
J	transaction of the second of t			

Discharge Point:

PS1\_SMH006

	Page 2 of
Known Problems:	•
Age/Corrosion	
/ Igor Controllori	
Planned Upgrades:	
General Comments:	
New Guide Rails	
Pumps rebuilt	
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	6500 Kingan
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	PUMP NO.1  ELAPSED TIME   FUMP NO.2  ELAPSED TIME

PUMP NO2

PUMP NO.I SEAL FAILURE





Name:	Pump Station 6	
Year Built:	1978	
Location:	Across from 8928 Loveless Dr NE	
Type:	Submersible Pump Station	

# Inspection Date: Monday, April 9, 2018

# Physical Characteristics

·			
Wet Well		Electrical and Controls	
Type:	Submersible Pump	Incoming Power:	480V, 3 Ph
Material:	Concrete	Backup Power:	MTS and Generator Connection
Dia.:	6.5'	Over/Underground:	Underground
Depth:	14.7'	Phase Convertor:	None
Inlet Pipe:	8" Ductile Iron	Pump Controller:	Warrick Controls ISR
Access Hatch:	Bilco 54"x36" and 24"x30'	Level Control:	Floats
Vent:	None	Backup Level Control:	Floats
Interior Coating:	Yes	Pump Alternator:	Manual
Pipe Condition:	Good	Flow Meter:	None
Overall Condition:	Fair (Concrete damage)	Panel Condition:	Fair
_			
Pumps -		<u>Valve Vault</u>	
Brand:	ABS / Sulzer	Type:	Cylidrical Chamber
Location:	Wet Well	Material:	Concrete
Number:	2	Diameter:	6.5'
Power:	480V, 3 Ph	Discharge Angle:	90°
	•	ump 3 Access Hatch:	Bilco 42"x42"
Rated Flow:	286 gpm 286 gpm	Interior Coating:	None
TDH:	50.4' 50.4'	Sump Pump:	Yes
Нр:	6.62 6.62	Isolation Valves:	Plug
Replaced/Rebuilt:	2005 2005	Check Valves:	Swing Check
Actual Flow:	Prince	Bypass:	Camlock
Run Hours:	9688 9967	Pipe Condition:	Good
Site and Forcemain	1	Other Equipment	
Access Road:	Gravel	Bioxide:	No
Site Layout:	Road Edge	Desulfinator:	No
Forcemain Size:	6"	Mission System:	No
Forcemain Type:	PVC		
Forcemain Length:			

Discharge Point:

PS1\_SMH006

Known Problems: Age/Corrosion	
rigereanion	
Planned Upgrades:	
General Comments:	
Some surface concrete damage	
<u> </u>	
	PUMP NO.1 ELAPSED TIME  CRAMER U 9 0 8 8 8 9 10 U 8 5  FOUR POSS  FOUR POSS





Name: Pump Station 7 Year Built: 1978 Location: Near 8551 Brower Lake Rd NE

Submersible Pump

Type:

Wet Well

Material:

Type:

Dia.:

Depth:

Inlet Pipe:

Access Hatch:

Submersible Pump Station

Concrete

8" Ductile Iron

Bilco 54"x36" and 24"x30"

6.5'

21.2'

Physical Characteristics

Incoming Power: Backup Power: Over/Underground: Phase Convertor: Pump Controller: Level Control: Backup Level Control: Floats Pump Alternator:

Inspection Date: Monday, April 9, 2018

Manual None

Flow Meter: Panel Condition:

Vent: None Interior Coating: Yes Pipe Condition: Good Overall Condition: Good **Pumps** Brand: ABS / Sulzer Location: Wet Well Number: 2 Power: 480V, 3 Ph Pump 1 Pump 2 Pump 3 Rated Flow: 253 gpm 253 gpm TDH: 22.6' 22.6' Нр: 2.82 2.82 2005 2005 Replaced/Rebuilt: Actual Flow: Run Hours: 10816 11389

Site and Forcemain

Access Road: Pull-off Site Layout: Road Edge Forcemain Size: Forcemain Type: **PVC** Forcemain Length: 1249' Discharge Point: PS6\_SMH024 **Electrical and Controls** 

480V, 3 Ph MTS and Generator Connection Underground None Warrick Controls ISR Floats

Fair

Valve Vault

Type: Cylidrical Chamber Material: Concrete Diameter: 6.5 Discharge Angle: 180° Bilco 42"x42" Access Hatch: Interior Coating: None Sump Pump: Yes Plug Isolation Valves: Check Valves: Swing Check Bypass: Camlock Pipe Condition: Good

Other Equipment

Mission System:

Bioxide: Desulfinator:

No Yes

No

*	Page 2 of 3
Known Problems:	
Age/Corrosion	
Cross bar on bottom of slide rails catches rags and causes pun	np clogs
Planned Upgrades:	
General Comments:	
Feed desulfinator in summer (takes care of West side of syster	m)
	,
	The state of the s
Water State of the	
	N SOUTH









Name: Pump Station 8

Year Built:

1978

Location:

Near 7621 Hessler Dr NE

Type:

Submersible Pump Station

## Physical Characteristics

Type:

Submersible Pump

Material:

Concrete

Dia.:

6.5'

Depth:

25.8'

Inlet Pipe:

8" Ductile Iron

Access Hatch:

Bilco 54"x36" and 24"x30"

Vent:

None

Interior Coating:

Yes

Pipe Condition:

Good

Overall Condition: Good

#### **Pumps**

Brand:

ABS / Sulzer

Location:

Wet Well

Number:

Power:

480V, 3 Ph

Rated Flow:

Pump 1 Pump 2 236 gpm 236 gpm

TDH:

61' 61' 6.91 6.91

Hp:

2005 2005

Actual Flow:

Run Hours:

6529 6967

## Site and Forcemain

Replaced/Rebuilt:

Access Road:

Gravel

Site Layout:

Road Edge

Forcemain Size:

4"

Forcemain Type:

**PVC** Forcemain Length: 867'

Discharge Point:

PS7\_SMH043

## **Electrical and Controls**

Incoming Power:

480V, 3 Ph

Inspection Date: Monday, April 9, 2018

Backup Power:

MTS and Generator Connection

Over/Underground:

Underground

Phase Convertor:

None

Pump Controller:

Warrick Controls ISR

Level Control:

Floats

Backup Level Control: Floats

Pump Alternator:

Manual

Flow Meter:

None

Panel Condition:

Poor (Sinking)

#### Valve Vault

Type:

Cylidrical Chamber

Material:

Concrete

Diameter:

Pump 3

6.5

Discharge Angle:

180°

Access Hatch: Interior Coating: Bilco 42"x42" None

Yes

Sump Pump:

Isolation Valves: Check Valves:

Plug Swing Check

Bypass:

Camlock

Pipe Condition:

Good

## Other Equipment

Bioxide:

No No

Desulfinator: Mission System:

No

## Known Problems:

Age/Corrosion

Control Panel is settling, severely tilted

Pump slide rail is not straight

Dry pit cover crumbing

Planned Upgrades:

## **General Comments:**

New pump discharge elbow

Only 2' of operating range

Extra alarm light and loud bell for extra protection













Name:

Pump Station 9

Year Built: 1978

Location:

Near 7562 Hessler Dr NE

Type:

Submersible Pump Station

## Physical Characteristics

W	et	W	ell

Type:

Submersible Pump

Material:

Concrete

Dia.:

6.5'

Depth:

16.4'

Inlet Pipe:

8" Ductile Iron

Access Hatch:

Bilco 54"x36" and 24"x30"

Vent:

None

Interior Coating:

None

Pipe Condition:

Good

Overall Condition: Good

## **Pumps**

Brand:

ABS / Sulzer

Location: Number:

Wet Well

2

Power:

480V, 3 Ph

Rated Flow:

Pump 2 Pump 1 212 gpm 212 gpm

TDH:

34.9' 34.9'

Hp:

3.32 3.32 2005 2005

Replaced/Rebuilt: Actual Flow:

Run Hours:

6242 5972

## Site and Forcemain

Access Road:

Grass

Site Layout:

Road Edge

Forcemain Size:

4"

Forcemain Type:

PVC

Forcemain Length: 216'

Discharge Point:

PS8\_SMH052

## **Electrical and Controls**

Incoming Power:

480V, 3 Ph

Inspection Date: Monday, April 9, 2018

Backup Power:

MTS and Generator Connection

Over/Underground:

Underground

Phase Convertor:

None

Pump Controller:

Warrick Controls ISR

Level Control:

Floats

Backup Level Control: Floats

Pump Alternator: Flow Meter:

Manual None

Panel Condition:

Good

#### Valve Vault

Type:

Pump 3

Cylidrical Chamber

Material:

6.5'

Diameter: Discharge Angle:

90°

Access Hatch:

Bilco 42"x42"

Concrete

Interior Coating:

None

Sump Pump:

Yes

Isolation Valves:

Plug

Check Valves:

Swing Check

Bypass:

Camlock Good

Pipe Condition:

Other Equipment

Bioxide:

No

Desulfinator: Mission System: No No

Known Problems:	
Age/Corrosion	
Planned Upgrades: Wet Well Coating	
General Comments: All downstream pump stations have been coated	
All downstream pump stations have been coated	·
	PUNP NO.1 ELAPSED TIME  CRAMER  U 6 2 4 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1





Name:

Pump Station 10

Year Built: 1978

Location:

Southeast Corner of Myers Lake Park

Type:

Submersible Pump Station

#### Physical Characteristics

Vell

Type:

Submersible Pump

Material:

Concrete 6.5'

Dia.:

16.5

Depth:

8" Ductile Iron

Inlet Pipe: Access Hatch:

Bilco 54"x36" and 24"x30"

Vent:

None

Interior Coating:

None

Pipe Condition:

Good

Overall Condition: Good

## **Pumps**

Brand:

ABS / Sulzer

Location:

Wet Well

Number:

2

Power:

480V, 3 Ph

Rated Flow:

Pump 2 Pump 1 102 gpm 102 gpm

TDH:

40.9' 40.9'

Hp:

2.77 2.77 2005 2005

Replaced/Rebuilt:

Run Hours:

Actual Flow:

7997 7617

#### Site and Forcemain

Access Road:

**Gravel Parking Lot** 

Site Layout:

Edge of Parking lot

Forcemain Size: Forcemain Type:

**PVC** 

Forcemain Length: 2556'

Discharge Point:

PS9 SMH056

## **Electrical and Controls**

Incoming Power:

480V, 3 Ph

Backup Power:

MTS and Generator Connection

Underground

Over/Underground:

Phase Convertor:

None

Inspection Date: Monday, April 9, 2018

Pump Controller:

Warrick Controls ISR

Level Control:

Floats

Backup Level Control:

Floats

Pump Alternator:

Manual

Flow Meter:

None

Panel Condition:

Fair (Settling)

## Valve Vault

Type:

Pump 3

Cylidrical Chamber

Material:

Concrete

Diameter:

6.5

Discharge Angle:

90°

Access Hatch:

Bilco 42"x42" None

Interior Coating: Sump Pump:

Yes

Isolation Valves:

Plug

Check Valves:

Swing Check Camlock

Bypass:

Pipe Condition:

Good

#### Other Equipment

Bioxide:

No

Desulfinator: Mission System: No No

Known	Prob	lems:

Age/Corrosion

Panel Settling

Planned Upgrades:

Wet Well Coating

## **General Comments:**

Storage Shed on Site for possible chemical addition

Must clean out every 3 months because of wipes, grease, scum

Same impeller as PS1 but clogs a lot more









4/11/2018





